



A chamber on the move!

TUSCANY, ITALY

APRIL 7-15, 2025

FROM **\$4,099** AIR & LAND

TRIP PRICE INCLUDES: 9 DAYS, 7 NIGHTS HOTEL ACCOMMODATIONS, 10 MEALS, DELUXE MOTOR COACH, PROFESSIONAL TOUR GUIDE, GUIDED DAY TRIPS, AND ROUNDTRIP AIRFARE FROM CLEVELAND, OHIO

**Early-Bird
Special!**

~~\$4,199~~, **\$4,099**

if reserved by November 11, 2024

Hurry, at this price
the trip will sell
out quickly.



Leave everyday life behind and escape to Tuscany! Known for its beautiful landscapes, its rich artistic legacy and vast influence on high culture, Tuscany is widely regarded as the true birthplace of the Italian Renaissance, and has been home to some of the most influential people in the history of art and science. Visitors to Tuscany come for many reasons. Many come in search of fine art, others to explore the extraordinary countryside with charming medieval hill towns and sweeping hillsides full of vineyards. Join us as we explore the endless opportunities that Tuscany has to offer.

Registration/Reservations are now open. Use booking code IHNWTL and our booking website: <https://booking.aventuraworld.com>. Minimum \$800 deposit (PLUS the cost of optional tours; optional extension and insurance if purchasing CFAR coverage) required at the time of reservation.

Your Chamber point of contact is: Claudia Motiu
Executive Director at the Middleburg Heights Chamber of Commerce
Email: director@middleburgheightschamber.org
Telephone: 440-243-5599

We recommend Cancel For Any Reason Insurance - see registration form for details



TUSCANY, ITALY

9 Days

from **\$4,099** air & land

(7) Montecatini Terme



TOUR FEATURES

- **ROUND TRIP AIR TRANSPORTATION** - Air transportation from Cleveland, OH
- **FIRST-CLASS ACCOMMODATIONS** - Hotel accommodations for 7 nights
- **SUPERB CUISINE** - 10 included meals consisting of 7 buffet breakfasts and 3 dinners
- **SIGHTSEEING TOUR PROGRAM** - Sightseeing, including local guide and all entrance fees as follows: Full day guided tour of Florence, Full day excursion to Pisa and Lucca, including the Leaning Tower, Duomo and the Baptistery, Full day tour of Siena, Full day excursion to San Gimignano and the Chianti region including wine tasting. Optional tours available
- **CULTURAL DISCOVERY SERIES** - Our program encompasses cultural connections, in-depth learning on the local economy and social systems, and interaction with locals such as a visit to the artisans' workshops in the Oltrarno district in Florence, wine tasting in the Chianti region, and an authentic local dinner at a countryside estate
- **PROFESSIONAL TOUR DIRECTOR** - Assistance of a professional Tour Director for the entire length of the tour upon arrival in Italy
- **DELUXE MOTORCOACHES** - Touring by private deluxe air-conditioned motorcoach
- **BAGGAGE HANDLING AND TRANSFERS** - Baggage handling for one piece of checked luggage outside of the airport

OPTIONAL ROME EXTENSION TOUR FEATURES

- **FIRST-CLASS ACCOMMODATIONS** - Hotel accommodations for 2 nights
- **SUPERB CUISINE** - 2 included meals consisting of 2 buffet breakfasts
- **SIGHTSEEING TOUR PROGRAM** - Sightseeing, including local guide and all entrance fees as follows: City tour of Ancient Rome. Optional tours available
- **PROFESSIONAL TOUR DIRECTOR** - Assistance of a professional Tour Director for the entire length of the tour
- **DELUXE MOTORCOACHES** - Touring by private deluxe air-conditioned motorcoach
- **BAGGAGE HANDLING AND TRANSFERS** - Baggage handling for one piece of checked luggage outside of the airport

DESTINATION HIGHLIGHTS

Extended stay in one location • Explore medieval town of Montecatini Terme • Enjoy scenic drives through gentle rolling hills of Tuscany • Admire Renaissance art and architecture of Florence • Marvel at legendary Leaning Tower of Pisa • Visit Piazza dei Miracoli, a World Heritage Site, including Pisa Baptistery of St. John & Duomo

- Visit medieval towns of Lucca, Siena & San Gimignano

Experience magic and spectacular scenery of Cinque Terre, a UNESCO World Heritage Site • Discover Chianti Classico wine region

- Enjoy wine tasting • Tour eternal city of Rome • Discover amazing Vatican City, including Vatican Museum & Sistine Chapel



Day 1 Depart USA Depart from the USA on an overnight flight to Tuscany, Italy. Meals and refreshments served on board.

Day 2 Arrive Italy/Montecatini Upon arrival proceed to baggage claim. After clearing customs, you will be met by our professional tour director and transferred to your hotel in Montecatini. You can spend the rest of the day at leisure. Have a welcome cocktail and briefing at 7:00 PM in the hotel. Tonight, dinner is at the hotel. (D)

Day 3 Montecatini - Florence Tour Today's tour will take you to Florence, a magical and magnificent city known for its art, history and culture. Your walking tour will take you through streets and piazzas lined up with elegant Renaissance-style buildings and gorgeous marble sculptures, fine leather and jewelry stores, and restaurants serving delicacies that have made the Tuscan cuisine famous worldwide. See the Cathedral, whose gigantic "cupola" is the symbol of Florence's artistic achievements, the Baptistery (from outside) with its fine bronze doors adorned with the famous gates of Paradise and the Piazza della Signoria. Next, take part in our Cultural Discovery Series - Visit the artisans' workshop in the vibrant Oltrarno district and see how local artists use centuries-old techniques when creating art, jewelry, and leather. Enjoy free time for shopping or visiting some of the numerous museums and art galleries. (B)

Day 4 Montecatini - Lucca and Pisa Tour Today, enjoy a tour to Lucca and Pisa. Lucca is a peaceful place with narrow lanes that wind among the medieval buildings, opening suddenly to reveal churches, tiny piazzas, and many other reminders of the city's long history, including a Roman amphitheater. This town is well known for its magnificent 16th and 17th century ramparts, which having remained intact, encircle its narrow streets which are lined with many medieval buildings. In the afternoon, we continue to Pisa to

see its incredible Leaning Tower. It is 14 feet off center at the top because of settling after construction was started in 1173. Your visit of Pisa will also include a sightseeing tour of Pisa's Campo dei Miracoli, or Field of Miracles, to see the Baptistery and Duomo (entrance included); all are fine examples of the Pisan-Romanesque architectural style. Later, visit a Tuscan farmhouse, meet the family members and learn about their organic farming on the guided tour of the estate. Later on enjoy music and delicious dinner in this lovely countryside estate - Cultural Discovery Series. (B,D).

Day 5 Montecatini - Siena Tour After breakfast, transfer to Siena for your full-day tour. Set in the most beautiful Tuscan countryside of rolling hills, lush vines, and gray-green olive trees. Siena offers much to see, from the fine palaces that line the narrow cobbled streets and the superb Duomo, to the celebrated Piazza del Campo where the famed Palio horserace is run yearly. Enjoy the Piazza del Campo, the ancient Tuscan capitol, a fascinating art town. Take time to explore the museums and churches of Siena and the glamorous shops of the Via dei Banchi de Sopra. (B)

Day 6 Montecatini Enjoy a day of leisure or join the optional full day excursion to Cinque Terre. After breakfast, depart from your hotel and transfer by coach to the train station of La Spezia. By train, you will discover the renowned region called Cinque Terre (Five lands in Italian), taking its name from the five villages nestled on the cliffs which overlook a blue sea and a coastline of astounding beauty. Our first stop will be the village of Manarola, the smallest "Borgo" after Corniglia, but with a nice tiny square and a lovely view of the coast. Some time for a coffee and we take the train to reach our second stop Vernazza. Last destination is Monterosso, the biggest village, where you will have time for your lunch in one of the typical restaurants or cafes facing the sea. This afternoon you will take the train back to La Spezia and by coach drive back to Montecatini. (B)

Day 7 Montecatini - San Gimignano & Chianti Region Tour Today, enjoy a tour to San Gimignano, a town of Etruscan origin. Built by noble families, the fourteen remaining towers that line the ramparts look like medieval skyscrapers. As we drive south through the Italian wine country of Chianti this afternoon, your stop will include a winery to taste the superb local wine. Together we will learn what makes a Chianti Classico - Cultural Discovery Series. This day is sure to be a highlight! (B)

Day 8 Montecatini Spend the day at leisure to explore Montecatini on your own, enjoy a spa treatment or just relax. Tonight we will enjoy a farewell Tuscan feast at the hotel. (B,D)

Day 9 Montecatini to USA or extend your stay with an optional Rome extension This morning transfer to the airport for your return flight home, taking with you many wonderful memories of Italy. (B)



Montecatini



OPTIONAL ROME EXTENSION

Day 9 Montecatini/Rome - City Tour Following breakfast we will say farewell to Montecatini as we board our deluxe motor coach and head to Rome, as in Italy all roads lead to Rome. This afternoon is dedicated to a guided tour of Ancient Rome, by bus and on foot with a stop at the Coliseum (entrance not included), Roman Forum, Piazza Venezia, Trevi Fountain and the Pantheon. This evening enjoy some free time as the city comes to life. (B)

Day 10 Rome Enjoy breakfast this morning. Today is yours to explore. You might want to consider experiencing Rome from an "open air motocoach" on a Hop On & Hop Off bus. Or perhaps enjoy an optional guided tour of the Vatican Museum and the Sistine Chapel. To avoid the long lines, our group will have reservations and will make our tour much more enjoyable. This afternoon is yours to explore and enjoy. Perhaps you will take in a walk where you can see the: Piazza Popolo, Spanish Steps, or the Piazza Navona. (B)

Day 11 Rome to USA After breakfast we will bid farewell to this amazing city as we transfer to the Rome airport for your return flight home. (B)

(B) - Breakfast, (D) - Dinner

Register via our online booking engine

<https://booking.aventuraworld.com> Please use booking code: IHNWTL

TOUR ACTIVITY LEVEL EASY 1 2 ③ 4 5 ACTIVE

TOUR PRICE

Tour price is **\$4,099** per person, double occupancy.

The price of **\$4,099** is an early bird special if the program is reserved with a deposit by **October 11, 2024**. The price increases by \$100 per person (**\$4,099**) after this date.

For single occupancy, add **\$399** (limited availability)

Fuel surcharges of \$350 per person are included in the price. Taxes and other fees are currently \$150 per person and are additional. Fuel purchasers and taxes are valid at the time of printing but are subject to change.

Please note: Though rare, it may be necessary to substitute hotels and adjust itineraries at guide's discretion due to local conditions.

OPTIONAL ROME EXTENSION:

Rome Extension: **\$899** Double Occupancy or **\$1,099** Single

REGISTRATION FORM

(One per passenger)

MIDDLEBURG HEIGHTS CHAMBER OF COMMERCE | TUSCANY, ITALY | APRIL 7-15, 2025

Register via our online booking engine <https://booking.aventuraworld.com> Please use booking code: **IHNWTL**

Should you prefer to use a hard copy form, please complete the form below (one per passenger) and mail with check to AVENTURA WORLD - RESERVATIONS - ITALY, 250 Moonachie Road, Suite 308., Moonachie, NJ 07074

PLEASE WRITE LEGIBLY - NAMES MUST BE LISTED AS THEY APPEAR ON YOUR PASSPORT

Name: Mr. /Mrs. /Ms. : _____ Date of Birth: ____/____/____
First/Middle Name Last Name

Passport#: _____ Country of Issue: _____ Expiration date: ____/____/____

Mailing Address: _____ City: _____ State: _____ Zip: _____

Email Address: _____ Home Phone: _____ Cell Phone: _____

Rooming as: Single occupancy (+\$399) Double/Twin occupancy with: _____
First/Middle Name Last Name

Special Requests: _____

OPTIONAL TOURS	YES	NO	PRICE	OPTIONAL EXTENSION	YES	NO	PRICE
Cinque Terre	<input type="checkbox"/>	<input type="checkbox"/>	\$299	Rome	<input type="checkbox"/>	<input type="checkbox"/>	\$899 (Double)
Vatican Museum & Sistine Chapel (For Rome extension only)	<input type="checkbox"/>	<input type="checkbox"/>	\$219		<input type="checkbox"/>	<input type="checkbox"/>	\$1,099 (Single)
			TOTAL \$ _____	<i>Please Note: A minimum of 15 passengers is required for the optional tours and a minimum of 20 to operate the extension.</i>			TOTAL \$ _____

CALCULATE TRIP COST

Trip cost <i>before</i> November 11, 2024: \$4,099.00	Trip cost <i>after</i> November 11, 2024: \$4,199.00
Optional tours cost (from above): \$ _____	Optional tours cost (from above): \$ _____
Single supplement (if applicable): \$ _____	Single supplement (if applicable): \$ _____
Optional Rome extension: \$ _____	Optional Rome extension: \$ _____
Subtotal: \$ _____	Subtotal: \$ _____

Use this subtotal to calculate your optional trip protection premium cost

TRAVEL PROTECTION PLAN:

We strongly recommend protecting your trip with our Optional Travel Protection Plan or upgrade to our Cancel For Any Reason Plan. The applicable premium must be paid upon registration. For full disclosure of coverage, please visit: www.aventuraworld.com/files/travel-protection.pdf. Policy rates are based on the total Tour Cost per person including taxes, optional tours and optional Rome extension (your subtotal from above). ****Cancel For Any Reason protection plan is not available for residents of New York****

Tour Cost:	\$3,001 to \$3,500	\$3,501 to \$4,000	\$4,001 to \$4,500	\$4,501 to \$5,000	\$5,001 to \$5,500	\$5,501 to \$6,000
Policy Cost:	<input type="checkbox"/> \$221	<input type="checkbox"/> \$252	<input type="checkbox"/> \$283	<input type="checkbox"/> \$318	<input type="checkbox"/> \$345	<input type="checkbox"/> \$379
Cancel For Any Reason Cost:	<input type="checkbox"/> \$331.50	<input type="checkbox"/> \$378	<input type="checkbox"/> \$424.50	<input type="checkbox"/> \$477	<input type="checkbox"/> \$517.50	<input type="checkbox"/> \$568.50
	<input type="checkbox"/> YES, I accept travel protection		<input type="checkbox"/> NO, I decline travel protection (not recommended)			

CALCULATE DEPOSIT:

Deposit: \$800.00 + Optional Tours \$ _____ + Optional Rome extension \$ _____ + Travel protection premium \$ _____ = **Deposit Due \$ _____**
Deposit due at time of registration.
Final remaining balance due December 9, 2024.

PAYMENT METHODS:

To pay and reserve online, go to: <https://booking.aventuraworld.com> When paying by check, please fully complete the form and send the check/reservation form to the indicated address. If you wish to pay more than just the deposit amounts, indicate this in the notes section. Once completed, please submit the reservation form to your group leader to send to Aventura World.

CANCELLATION POLICY (NEW BOOKINGS, NOT TRAVEL CREDITS):

Cancellations between initial deposit and up to 130 days prior to departure \$400 non-refundable per person plus the cost of trip cancellation & interruption protection is retained. Between 130 and 91 days prior to departure, the total initial deposit per person is retained, 90 and 61 days prior to 61 days prior to the: 50% is retained, 60 and 31 days prior to departure: 85% is retained, 30 days or less prior to departure, or no show: 100% of the package price is retained. **Aventura World recommends the purchase of Cancel for Any Reason (CFAR) travel protection insurance.**

Note: A person becoming a single as a result of the roommate's cancellation must pay the single supplement. Aventura World reserves the right to adjust pricing based on currency fluctuations, gas increases, and government/airline-imposed charges.

I have read the schedule of activities for the The Middleburg Heights Chamber of Commerce - Tuscany, Italy program - April 7-15, 2025 and accept the terms and conditions outlined on our website www.aventuraworld.com/terms-conditions and authorize \$ _____ to be charged to my card (including optional tour/extension and insurance premium if applicable - from Deposit Due line above).

SIGNATURE: _____ DATE: ____/____/____

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